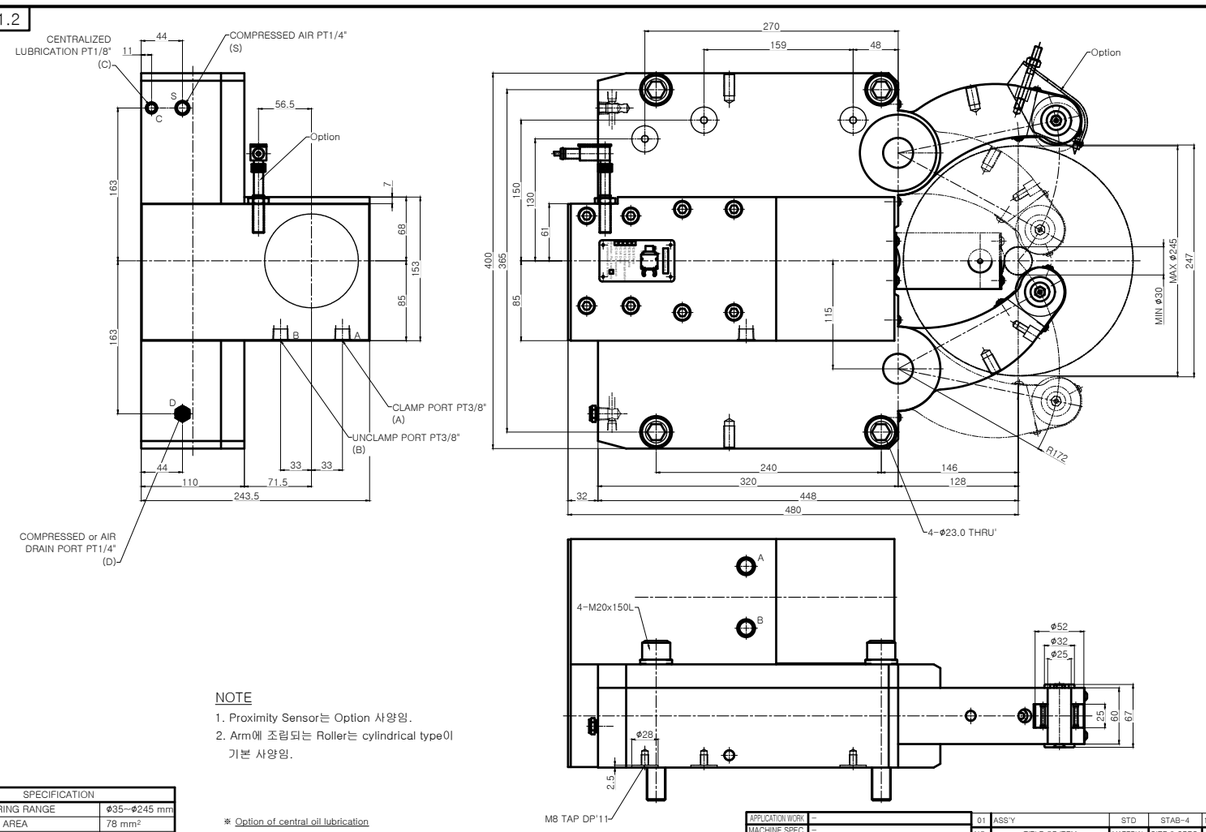
A0x1.2



NOTE

1. Proximity Sensor는 Option 사양임.
2. Arm에 조립되는 Roller는 cylindrical type이 기본 사양임.

SPECIFICATION	
CENTERING RANGE	Φ35~Φ245 mm
PISTON AREA	78 mm^2
OPERATING PRUSSURE	8~60 kgf/cm^2
MAX.CLAMPING FORCE/ROLLER	1500 kgf
CENTERING ACCURACY WITHIN THE WHOLE RANGE	0.05 mm
REPEATABILITY ACCURACY	0.007 mm
MAX.ROLLER SURFACE SPEED	715 m/min
MASS APPROX	106 kg

※ Option of central oil lubrication

- Oil : ISO VG68
- For heavy working conditions and high build up of swarf
- Lubrication intervals 2 ~ 5 min
- Operating pressure Min.10 bar, Max.40 bar
- The use of our separate complete lubrication unit with timer control is recommended

APPLICATION WORK	-		
MACHINE SPEC.	-		
OPERATION	-		
ACCURACY		CUTTING CONDITION	
CONCENTRICITY	T.I.R	SPINDLE SPEED ROTATIONAL (N)	r.p.m
ROUNDNESS	T.I.R	DEPTH OF CUT (t)	mm
PALALLELISM	T.I.R	FEED (f)	m/rev
SQUARENESS	T.I.R	SPECIFIC CUTTING PRESSURE (Ks)	kg/mm²
FLATNESS	T.I.R	MATERIAL	-
CYLINDRICITY	T.I.R	HARDNESS	-

NO.	TITLE OF ITEM	MATERIAL	SIZE & SPEC.	Q'TY	NOTE
01	ASS'Y	STD	STAB-4	1SET	-

TITLE	STEADY REST (STAB-4)	PART NAME	ASSEMBLY DRAWING
DWG. NO.	STAB-4	AGENCY	
CODE NO.	-	USER	
		DATE	
SCALE 1 : 1	Approved / Checked / Designed	SAMCHULLY	