



**NOTE**  
 1. Proximity Sensor는 Option 사양임.  
 2. Arm에 조립되는 Roller는 cylindrical type이 기본 사양임.

SPECIFICATION	
CENTERING RANGE	φ8~φ80 mm
PISTON AREA	19.6 cm <sup>2</sup>
OPERATING PRUSSURE	8~70 kgf/cm <sup>2</sup>
MAX. CLAMPING FORCE/ROLLER	450 kgf
CENTERING ACCURACY WITHIN THE WHOLE RANGE	0.02 mm
REPEATABILITY ACCURACY	0.005 mm
MAX. ROLLER SURFACE SPEED	800 m/min
MASS APPROX	14 kg

**\* Option of central oil lubrication**

- Oil : ISO VG68
- For heavy working conditions and high build up of swarf
- Lubrication intervals 2 ~ 5 min
- Operating pressure Min.10 bar, Max.40 bar
- The use of our separate complete lubrication unit with timer control is recommended

APPROVAL	NO.	TITLE OF ITEM	STD	STRA-2	1SET	-
OPERATION		STEADY REST (STRA-2)				
ACCURACY		DWG. NO.				
CUTTING CONDITION		CODE NO.				
ROUGHNESS		SCALE	1:1	Approved	Checked	Designed
PARALLELISM						
SURFACE						
FLATNESS						
CHUCKING						

